



**CROATIAN ASPHALT ASSOCIATION** 

## **ASPHALT INDUSTRY'S** CONTRIBUTION TO CO, EMISSIONS REDUCTION **DOPRINOS ASFALTNE INDUSTRIJE** SMANJENJU EMISIJE CO2 Carsten Karcher, EAPA

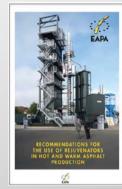
**MEĐUNARODNI SEMINAR ASFALTNI KOLNICI 2021** 

INTERNATIONAL SEMINAR ASPHALT PAVEMENTS 2021

OPATIJA, 30.09. - 01.10. 2021.

### HOT TOPICS

- SELECTED HOT TOPICS FOR THE EUROPEAN ASPHALT INDUSTRY IN NEXT YEARS
  - "A EUROPEAN GREEN DEAL" BY NEW EUROPEAN COMMISSION
  - THE REDUCTION OF EMISSIONS,
  - REDUCING FUMES DURING PAVING OPERATIONS,
  - SUSTAINABILITY,
  - RESPONSIBLE USE OF BY-PRODUCTS OF OTHER INDUSTRIES IN ASPHALT PRODUCTION,
  - RE-USE OF ASPHALT AND THE USE OF RECYCLING AGENTS,
  - DIGITAL TRANSITION,
  - ATTRACTING YOUNG WORKFORCE.











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# A EUROPEAN GREEN DEAL



### A EUROPEAN GREEN DEAL 2019

- "I WANT EUROPE TO STRIVE FOR MORE BY BEING THE FIRST CLIMATE-NEUTRAL CONTINENT."
- "TO HELP US ACHIEVE OUR AMBITION, I WILL PROPOSE A EUROPEAN GREEN DEAL IN MY FIRST 100 DAYS IN OFFICE."
- "THIS WILL INCLUDE THE
  FIRST EUROPEAN CLIMATE LAW
  TO ENSHRINE THE 2050 CLIMATE
  NEUTRALITY TARGET INTO LAW."





#### A CLIMATE-NEUTRAL CONTINENT

- WE CURRENTLY HAVE A GOAL OF 40% **EMISSIONS REDUCTION** BY 2030. BUT WE HAVE TO BE MORE AMBITIOUS: 55% BY 2030.
- I WILL PROPOSE TO EXTEND THE EMISSIONS TRADING SYSTEM TO COVER THE MARITIME SECTOR AND REDUCE THE FREE ALLOWANCES ALLOCATED TO AIRLINES OVER TIME.
  - I WILL ALSO PROPOSE TO EXTEND THIS FURTHER TO COVER TRAFFIC AND CONSTRUCTION.
- TO HELP DRIVE THE CHANGE WE NEED,
   I WILL PUT FORWARD MY PLAN FOR A FUTURE-READY ECONOMY,
   OUR NEW INDUSTRIAL STRATEGY.



 WE WILL BE A WORLD LEADER IN CIRCULAR ECONOMY AND CLEAN TECHNOLOGIES.

#### PRESERVING EUROPE'S NATURAL ENVIRONMENT

- WE NEED TO CHANGE THE WAY WE PRODUCE, CONSUME AND TRADE.
- FOR THE HEALTH OF OUR CITIZENS, OUR CHILDREN AND GRANDCHILDREN, EUROPE NEEDS TO MOVE TOWARDS A ZERO-POLLUTION AMBITION.
- I WILL PUT FORWARD A CROSS-CUTTING STRATEGY TO **PROTECT CITIZENS' HEALTH** FROM ENVIRONMENTAL DEGRADATION AND POLLUTION,

  ADDRESSING AIR AND WATER QUALITY, HAZARDOUS CHEMICALS,

  INDUSTRIAL EMISSIONS, PESTICIDES AND ENDOCRINE DISRUPTERS.
- I WILL PROPOSE A NEW CIRCULAR ECONOMY ACTION PLAN
  FOCUSING ON SUSTAINABLE RESOURCE USE, ESPECIALLY IN
  RESOURCE-INTENSIVE AND HIGH IMPACT SECTORS SUCH AS
  TEXTILES AND CONSTRUCTION.



### PRESERVING EUROPE'S NATURAL ENVIRONMENT

- I WANT EUROPE TO LEAD ON THE ISSUE OF SINGLE USE PLASTICS.
- I WANT TO OPEN A NEW FRONT IN OUR FIGHT AGAINST PLASTIC WASTE BY TACKLING MICRO-PLASTICS.

#### **DIGITALISATION**

 INVESTMENTS IN PEOPLE WITH A "DIGITAL EDUCATION ACTION PLAN".



#### FIT FOR 55

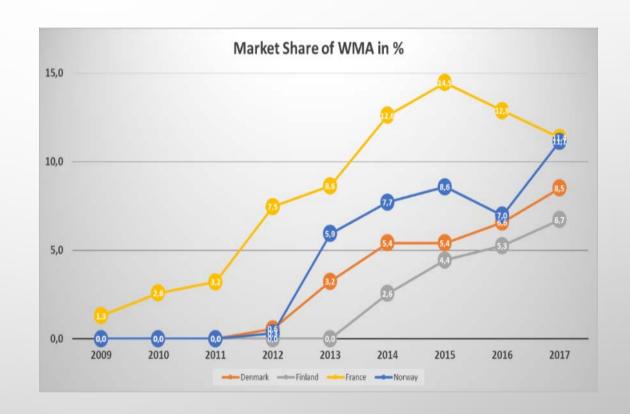
- THE COMMISSION PRESENTED THE PACKAGE ON 14 JULY 2021.
- THE EU IS WORKING ON THE REVISION OF ITS CLIMATE, ENERGY AND TRANSPORT-RELATED LEGISLATION UNDER THE SO-CALLED 'FIT FOR 55 PACKAGE' IN ORDER TO ALIGN CURRENT LAWS WITH THE 2030 AND 2050 AMBITIONS. A NUMBER OF NEW PROPOSALS ARE ALSO INCLUDED IN THE PACKAGE.



#### FIT FOR 55

- THE FIT FOR 55 PACKAGE INCLUDES THE FOLLOWING LEGISLATIVE PROPOSALS AND POLICY INITIATIVES:
  - A REVISION OF THE EU EMISSIONS TRADING SYSTEM (EU ETS), INCLUDING ITS EXTENSION TO SHIPPING, REVISION OF THE RULES FOR AVIATION EMISSIONS AND ESTABLISHING A SEPARATE EMISSION TRADING SYSTEM FOR ROAD TRANSPORT AND BUILDINGS
  - A REVISION OF THE EFFORT SHARING REGULATION ON MEMBER STATES' REDUCTION
     TARGETS IN SECTORS OUTSIDE THE EU ETS
  - A REVISION OF THE RENEWABLE ENERGY DIRECTIVE
  - A RECAST OF THE ENERGY EFFICIENCY DIRECTIVE
  - A REVISION OF THE DIRECTIVE ON THE DEPLOYMENT OF ALTERNATIVE FUELS INFRASTRUCTURE
  - AN AMENDMENT OF THE REGULATION SETTING CO2 EMISSION STANDARDS FOR CARS AND VANS
  - •

# REDUCTION OF EMISSIONS



### REDUCTION OF EMISSIONS

#### EMISSIONS

- CO<sub>2</sub> ENVIRONMENT, CLIMATE
- NO<sub>x</sub> ENVIRONMENT
- NOISE HEALTH OF CITIZENS
- FINE PARTICLES HEALTH OF CITIZENS
- FUMES AND AEROSOLS HEALTH OF ASPHALT WORKERS
- THE ASPHALT INDUSTRY IS TAKING THIS CHALLENGES FOR SERIOUS AND HAS ALREADY CREATED MANY SOLUTIONS TO FULFIL FUTURE THRESHOLDS.
- ALREADY TODAY A REDUCTION OF 50% CO<sub>2</sub> IS POSSIBLE WITH AVAILABLE TECHNOLOGIES AND STRATEGIES.

## REDUCTION OF CO<sub>2</sub>

#### PRODUCTION PHASE

- RE-USE, DRY AGGREGATES, BIOMASS FUELS (BIOGAS, BIO-OIL OR PELLETS)
- RAW MATERIALS:
  - LOW CARBON AGGREGATE
  - BITUMEN (NEW LCI)
- TRANSPORT DISTANCES
- TECHNOLOGY DEVELOPMENT:
  - E.G. LOW TEMPERATURE ASPHALT WMA/CMA
- USE PHASE
  - ROAD SURFACE
  - DURABILITY/
     LONG-LIFE PAVEMENTS

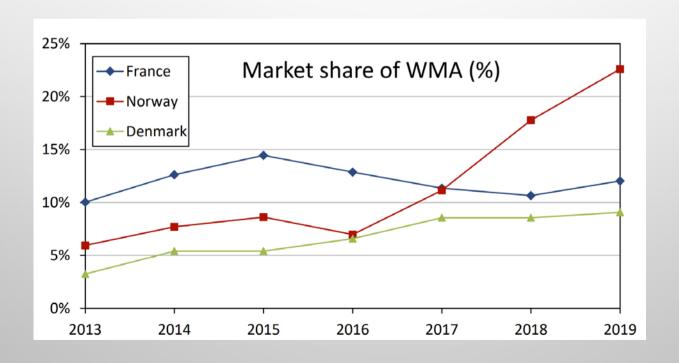
Emissions in kilograms of CO <sub>2</sub> equivalents per ton of asphalt CO <sub>2</sub> eq kg/t	Asphalt Agb 11 based on EPD Norway	15% re-use of asphalt	Use of dry aggregates	Use of biomass	Using all measures
	CO <sub>2</sub> eq kg/t	CO <sub>2</sub> eq kg/t	CO <sub>2</sub> eq kg/t	CO <sub>2</sub> eq kg/t	CO <sub>2</sub> eq kg/t
Stage A1: Raw Materials	22.5	18.7	22.5	22.5	18. <i>7</i>
Stage A2: Transport to Plant	8.1	6.7	8.1	8.1	6.7
Stage A3: Production of Asphalt at Plant	20.4	20.4	18.4	8.0	6.0
Reduction	0.0	5.2	2.0	12.4	19.6
Total emission per ton of asphalt	51.0	45.8	49.0	38.6	31.4

Reduction during production >38%

## REDUCTION OF CO<sub>2</sub> – LOW TEMPERATURE ASPHALT

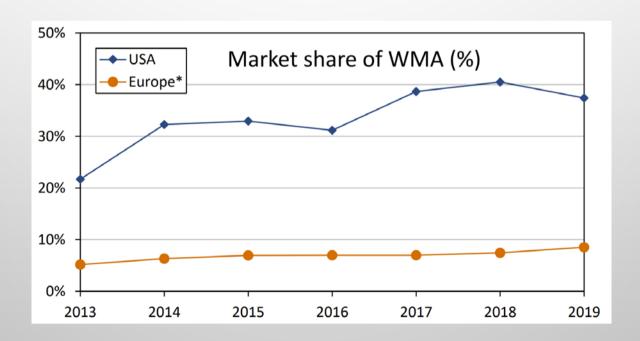
- SINCE THE MID-1990S, A RANGE OF TECHNIQUES HAS BEEN DEVELOPED TO REDUCE THE MIXING AND LAYING TEMPERATURES OF ASPHALT MIXTURES WITH AROUND 20-40 °C COMPARED TO THE TRADITIONAL HOT MIX ASPHALT (HMA). THESE TECHNIQUES LEAD TO A SO-CALLED WARM MIX ASPHALT (WMA).
- ALSO COLD MIX ASPHALTS ARE AVAILABLE.

Reduction during production 10-15%



## REDUCTION OF CO<sub>2</sub> – LOW TEMPERATURE ASPHALT

- MORE ADVANTAGES OF WMA:
  - HEALTH OF ASPHALT WORKERS: REDUCED EXPOSURE TO FUMES AND ODOURS AND A COOLER WORKING ENVIRONMENT
  - PAVING OPERATIONS: BETTER WORKABILITY, EXTENDING THE
    CONSTRUCTION SEASON AND EARLIER OPENING OF THE ROAD,
     REDUCED AGEING OF THE BITUMEN DURING THE PRODUCTION STAGE.



## REDUCTION OF CO<sub>2</sub> – USE PHASE

- SMOOTH AND ESPECIALLY STRUCTURED ROAD SURFACE TEXTURES HELP TO REDUCE MORE THAN 5% FUEL CONSUMPTION AND  ${\rm CO_2}$  EMISSIONS OF THE VEHICLES DRIVING ALONG.
- THIS IS DEMONSTRATED IN A BROCHURE BY EAPA
   IN COLLABORATION WITH FEHRL AND EUPAVE FROM 2017,

SEE WWW.EAPA.ORG

#REDUCINGCO2TOGETHER #EMIPAV



Yearly reduction during use-phase >5%



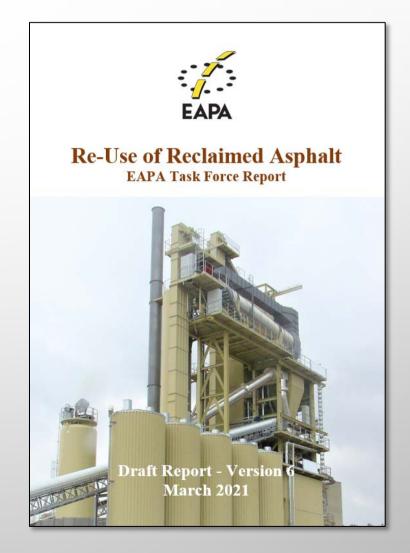
## REDUCTION OF CO<sub>2</sub> – USE PHASE

- EVERY YEAR ADDED TO THE LIFESPAN OF A PAVEMENT WILL MEAN REDUCTION IN CO<sub>2</sub> EMISSIONS.
- IN NORWAY, MOST OF THE
   CONTRACTS WITH FUNCTIONAL REQUIREMENTS, IMPLEMENTED
   BETWEEN 2006 AND 2012, HAVE SHOWN THAT THE SERVICE LIFE
   CAN BE ALMOST DOUBLED DEPENDING ON MIX DESIGN AND QUALITY OF THE
   JOB.

Reduction with even more durable pavements up to 50%



# CIRCULAR ECONOMY - SUSTAINABILITY



#### RE-USE OF RECLAIMED ASPHALT VS. RECYCLING

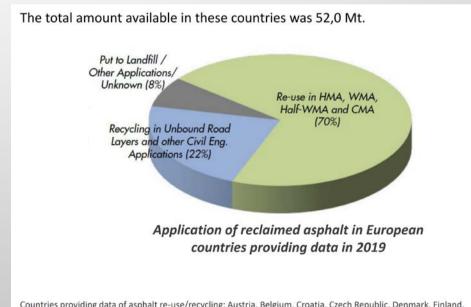
THE FOLLOWING WASTE HIERARCHY SHALL APPLY AS A PRIORITY ORDER IN WASTE PREVENTION AND MANAGEMENT LEGISLATION AND POLICY:

- (A) PREVENTION; REPAIRING
- (B) PREPARING FOR **RE-USE**;
- (C) RECYCLING;
- (D) OTHER RECOVERY, E.G. ENERGY RECOVERY; AND

#### **EAPA's Asphalt in Figures 2019**

• (E) DISPOSAL.

RECYCLING IS NOT GOOD (ENOUGH)!

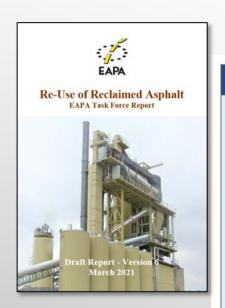


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Countries providing data of asphalt re-use/recycling: Austria, Belgium, Croatia, Czech Republic, Denmark, Finland, France, Germany, Great Britain, Hungary, Italy, Norway, Romania, Slovakia, Slovenia, Spain, Switzerland and Turkey.

### RE-USE OF RECLAIMED ASPHALT VS. RECYCLING

A CLEAR DISTINCTION SHOULD BE MADE BETWEEN RECYCLING AND RE-USE:



#### Asphalt re-use

Operation by which reclaimed asphalt (RA) is added to new asphalt mixes, with the aggregates and the aged bituminous binder performing the same function as in their original application.

Note: This is independent of manufacturing temperature, road layer, etc. Hence, it would include, for example, the manufacturing of cold mix asphalt from former warm or hot mix asphalt, as long as aggregates and aged bitumen keep respectively working as aggregates and binder.

#### Asphalt recycling

Operation by which reclaimed asphalt (RA) is used as foundation, fill or road material, with the recovered aggregate and bitumen performing a lesser (or alternative engineering) function than in the original application.

Note: This means that, traditionally, the term "recycling" has been mistakenly used to actually refer to "re-use" operations.

## **RE-USE OF RECLAIMED ASPHALT**

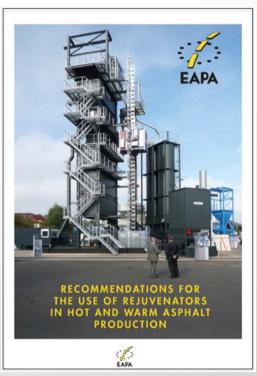


#### **RE-USE AND RECYCLING AGENTS**

IN THE CONTEXT OF A RESPONSIBLE RE-USE OF ASPHALT
 MATERIALS THE USE OF RECYCLING AGENTS ("REJUVENATORS")
 BECOMES RELEVANT.

CURRENT TECHNOLOGIES ALLOW THE CONSTRUCTION OF NEW ROADS WITH A CONTENT OF RECLAIMED ASPHALT UP TO 90% IN HOT AND WARM MIXES AND 100% IN COLD RECYCLING.

ONE IMPORTANT TECHNOLOGICAL MILESTONE TO ACHIEVE THIS
IS THE USE OF REJUVENATORS, WHICH, BY RESTORING
THE FLEXIBILITY, CRACKING RESISTANCE AND RHEOLOGICAL
PROPERTIES OF THE MIX, WITHOUT REDUCING OTHER IMPORTANT
PROPERTIES, ALLOW THE ADDITION OF HIGH QUANTITIES
OF RECLAIMED ASPHALT IN NEW PAVEMENTS.



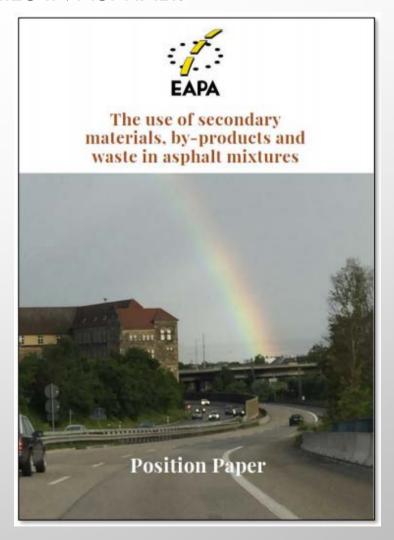
### **RE-USE AND RECYCLING AGENTS**

 IN 2018, EAPA, PUBLISHED A GUIDANCE DOCUMENT, WHERE THE BEST KNOWLEDGE OF EACH COUNTRY WAS INCLUDED, COVERING DIFFERENT LEVELS, FROM PLANT TO UNIT CONTROL.

• 1<sup>ST</sup> EAPA WORKSHOP ON THE USE OF REJUVENATORS
IN ASPHALT MIXTURES. THE WORKSHOP WAS HELD ON
10-11 SEPTEMBER 2019 IN PADOVA. THE SUMMARY
OF THE EVENT AND THE PRESENTATIONS CAN BE FOUND
ON THE EAPA WEBSITE (WWW.EAPA.ORG).



- MANY DISCUSSIONS ABOUT THE USE OF WASTE AND SECONDARY MATERIALS OF OTHER INDUSTRIES IN ASPHALT.
- EAPA POSITION STATEMENT TO POSITIVELY
  CONTRIBUTE TO THE DISCUSSION
  ON THE POSSIBILITIES AND
  LIMITATIONS FOR THE USE OF
  WASTE FROM OTHER INDUSTRIES
  IN NEW ASPHALT.



- THE EUROPEAN ASPHALT INDUSTRY HAS ALREADY BUILT UP AN IMPORTANT RECORD IN RE-USING OR RECYCLING OLD ASPHALT PAVEMENTS AND IN USING SEVERAL WASTE MATERIALS AS A SECONDARY RAW MATERIAL INTO NEW ASPHALT.
- INDUSTRY HAS GAINED EXPERIENCE ON THE HUGE POSSIBILITIES, BUT ALSO ON LIMITATIONS THAT EXIST.
- FURTHERMORE, THE ASPHALT INDUSTRY HAS EXPRESSED ON SEVERAL OCCASIONS
   THAT ASPHALT SHOULD NEVER GO TO LANDFILL AND THAT ASPHALT SHOULD
   NEVER BE SEEN AS A PRODUCT TO SOLVE THE WASTE STREAM PROBLEMS OF
   OTHER INDUSTRIES.

- IT'S ASPHALT NOT TRASHPHALT!
- SMALL CIRCLES BETTER THAN LARGE CIRCLES!

#### FIRST PRIORITY

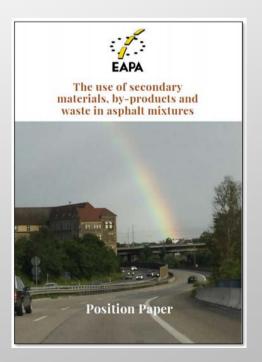
 EAPA RECOMMENDS THAT FIRST PRIORITY SHOULD BE GIVEN TO THE RE-USE OF RECLAIMED ASPHALT INTO HOT AND WARM MIX ASPHALT AS THIS REPRESENTS A SIGNIFICANT POTENTIAL TO SAVE OVERALL CONSUMPTION OF AGGREGATES, BITUMEN AND ENERGY IN EUROPE.

#### **SECOND PRIORITY**

EAPA RECOMMENDS THAT WASTE, OR WASTE DERIVED MATERIALS OFFERED TO
THE ASPHALT INDUSTRY CAN ONLY BE INCORPORATED INTO ASPHALT IF IT CAN BE
SHOWN THROUGH A RISK ASSESSMENT PROCESS THAT THERE ARE NO
DISADVANTAGES REGARDING HEALTH AND SAFETY OF WORKERS AND GENERAL
PUBLIC, ENVIRONMENT, RE-USABILITY AND RECYCLABILITY AT THE END OF SERVICE
LIFE AND TECHNICAL PERFORMANCE DURING PROCESSING, USE AND
APPLICATION, NOW AND IN THE FUTURE:

#### **RISK ASSESSMENT**

- THERE ARE NO DISADVANTAGES WITH RESPECT TO HEALTH AND SAFETY OF WORKERS AND THE GENERAL PUBLIC, DURING PROCESSING, USE AND APPLICATION, NOW OR IN THE FUTURE.
- THERE ARE NO <u>NEGATIVE ENVIRONMENTAL IMPACTS</u> AND/OR LIABILITY PROBLEMS DURING PROCESSING, USE AND APPLICATION, NOW OR IN THE FUTURE.
- THE <u>FUTURE REUSE AND RECYCLABILITY</u> OF ASPHALT IS NOT ENDANGERED.
- THERE IS NO <u>NEGATIVE IMPACT ON</u>
   THE TECHNICAL PRODUCT PERFORMANCE
   OF ASPHALT NOW OR IN THE FUTURE.
- (...)

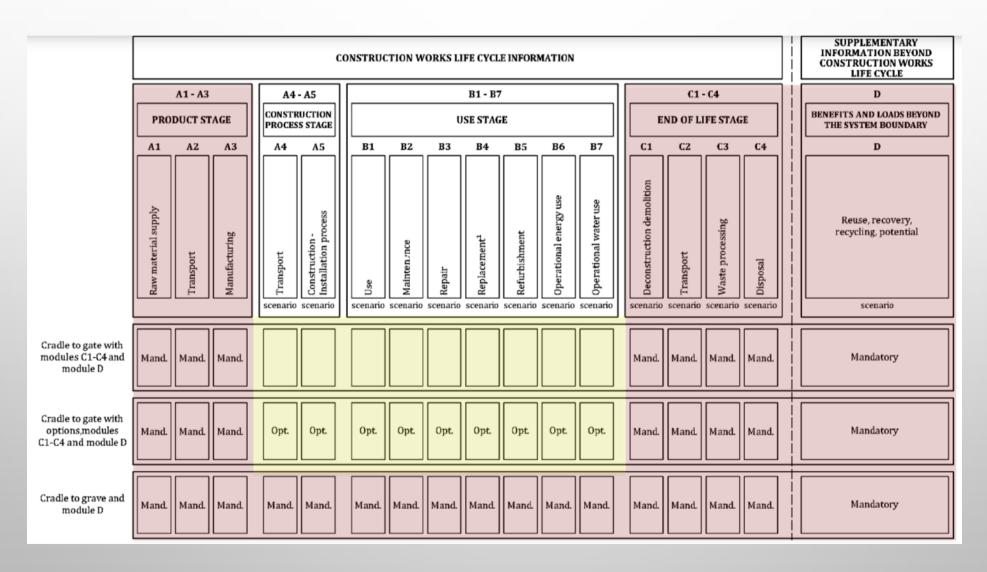


### ENVIRONMENTAL PRODUCT DECLARATION (EPD) & LCA

- THE **ENVIRONMENTAL PRODUCT DECLARATIONS, OR EPDS,** ARE DOCUMENTS INTENDED FOR THE TRANSPARENT COMMUNICATION OF THE ENVIRONMENTAL IMPACTS AND/OR PERFORMANCE OF CONSTRUCTION PRODUCTS THROUGH THEIR LIFETIME (AND EVEN BEYOND).
- EPDS MAKE IT POSSIBLE TO COMPARE THE IMPACTS OF DIFFERENT
   MATERIALS/PRODUCTS IN ORDER TO IDENTIFY THE MOST SUSTAINABLE OPTION.
   THIS CAN CONTRIBUTE TO REDUCE THE OVERALL FOOTPRINT OF THE
   CONSTRUCTION SECTOR.
- ENGINEERS AND DESIGNERS CAN USE THIS TOOL TO ADD ENVIRONMENTAL
   CRITERIA TO THE SELECTION PROCESS OF PRODUCTS/MATERIALS FOR A GIVEN
   PROJECT.
- COMPETITION BETWEEN PRODUCERS IN TERMS OF SUSTAINABILITY IS ALSO EXPECTED. THE EPDS WILL ALLOW THEM TO DECLARE IN A TRANSPARENT WAY THE ENVIRONMENTAL BENEFITS OF THEIR INNOVATIONS AND BEST PRACTICES.

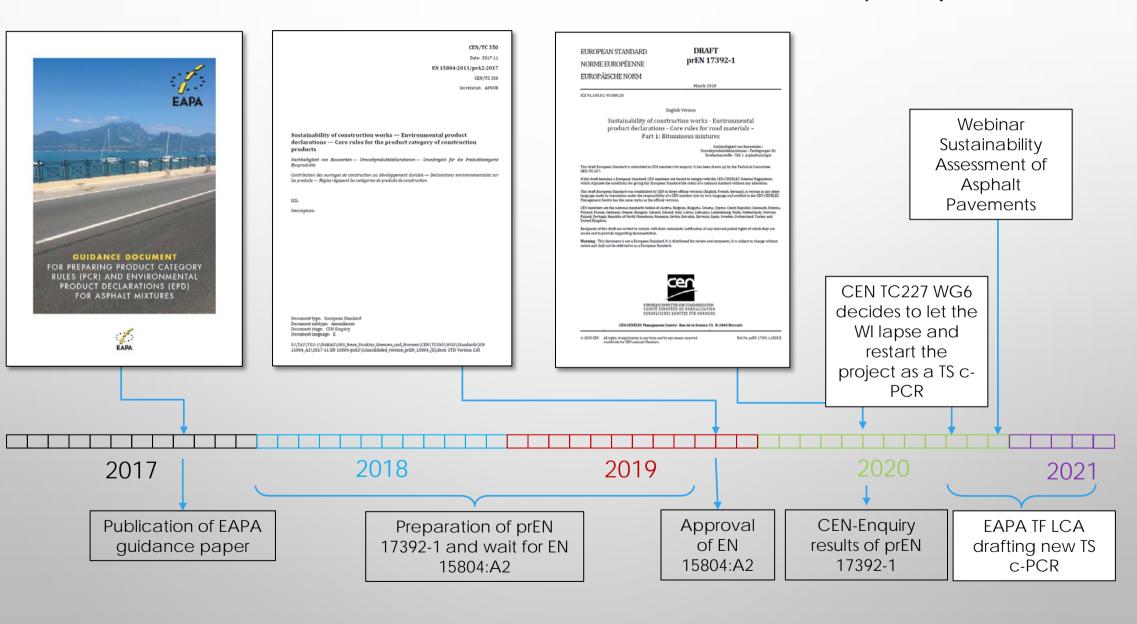
## ENVIRONMENTAL PRODUCT DECLARATION (EPD) & LCA

MAIN ASPECTS OF EN 15804+A2:2019





## ENVIRONMENTAL PRODUCT DECLARATION (EPD) & LCA



## **EAPA MANIFESTO**



#### A European Green Deal

The asphalt industry's contributions to climate-neutrality and preservation of Europe's natural environment



### EAPA'S IMMEDIATE ANSWER TO THE "GREEN DEAL"





#### Invitation

Ismail Ertug (S&D, Germany), Member of the European Parliament is kindly inviting you to participate in the Breakfast Debate

A European Green Deal – Asphalt road industry's contributions to climate-neutrality and preservation of Europe's natural environment

To be held on Thursday, 5 December 2019 from at 8.30 am to 10.00 am in the Member's Salon (ASP 0 G) of Altiero Spinelli Building, European Parliament, Rue Wiertz 60, 1047 Brussels.

In cooperation and with contributions of: European Asphalt Pavement Association (EAPA)

Breakfast will be served during the debate.

Please register via e-mail to karcher@eapa.org by 21 November 2019.

Registration will be confirmed via e-mail. In case you do not have a badge to access the European Parliament send your full name, date of birth, type of ID, ID number and nationality for accreditation.



### EAPA MANIFESTO 2019

#### **REDUCING**

- » CO2-EMISSIONS DURING ROADS CONSTRUCTION AND MAINTENANCE THROUGH THE USE OF CLEAN TECHNOLOGIES, SUCH AS LOW-TEMPERATURE ASPHALT (E.G. WARM AND COLD MIX ASPHALT), BIO-BINDERS AND BIO-FUELS.
- » FUEL CONSUMPTION AND CO2-EMISSIONS OF VEHICLES DURING THE USE-PHASE OF AN ASPHALT PAVEMENT BY PRESERVING AN ADEQUATE STATE OF MAINTENANCE OF ROAD SURFACES AND BY USING TAILOR MADE SOLUTIONS TO REDUCE THE ROLLING RESISTANCE.

#### PRESERVING EUROPE'S NATURAL ENVIRONMENT

 THROUGH A SUSTAINABLE USE OF RESOURCES DURING ROADS CONSTRUCTION AND MAINTENANCE BY RE-USING 100% OF ASPHALT MATERIAL FROM FORMER ASPHALT ROADS.

## EAPA MANIFESTO 2019



#### A European Green Deal

The asphalt industry's contributions to climateneutrality and preservation of Europe's natural environment





It is global and European policy to reduce  $CO_2$  emissions. The transport sector has been identified as one of the most  $CO_2$  producing sectors. The goal of the incoming European Commission under the new head, Ursula van der Leyen, is a total surving of 55% of  $CO_2$  by 2030 and not "only" the 40% target of the Paris agreement. Indeed, van der Leyen wants Europe to strive for more e.g. by being the first climate-neutral confinent.

European roads support the transport of 81% of passengers and 73% of indand freight. As more than 90% of them are surfaced with asphalt, the European roads path industry has the potential to become a key tool in such a process and is already active in various fields to target a climate-neutral future.





Passengers and inland freight transport by mode in EU-28 in 2016 (in billion pkm and tkm), Source EC

The main challenges, potential benefits and proposals of the Asphalt Industry for the new EU Administration can be classified within the following three main pillars:

#### 1. Decarbonisation of road transport

The challenge: Road transport emissions have been generally increasing since 1990 and currently contribute about a fifth of the EU's total emissions of CO<sub>c</sub>. In recent years, the EU has set binding targets on cars and commercial vehicles, aiming to steadily reduce their emissions. To meet these targets, significant resources and economic support has been allocated from private and public sources to develope whicles that progressively produce lower and lower

emissions. However, an additional route to produce significant reductions has been systematically ignored: the contribution of road itself.

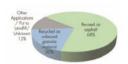
Potential benefits: The good provenent suffice road direct-

ly influence the fuel or electricity consumption of vehicles through the rolling resistance between the road and tyres riding over it. Various aspects of the quality and condition of the road will influence rolling resistance: evenness, rutting, potholes and deteriorated joints. Scientific studies have shown that proper maintenance to replace povement surfaces that show "bad" or underperforming surface conditions by smooth road surfaces with "good" properties would lead to fuel use reductions and lower CO: emissions of up to 5%. This means that an upgrade of just one third of the road network of Europe by 2030 could lead to annual savings of 14 million tonnes of CO<sub>2</sub>, or the equivalent to removing the emissions associated with 3 million cars. In addition, a well-maintained surface could also add range to electric vehicles and make them a more viable option This would be only one of many potential benefits, such as reductions in traffic noise and travel time while increasing driving comfort, with savings in vehicle maintenance costs Roads in good condition should not be left to deteriorate to a condition where they have negative environmental, societal and economic impacts.

Our proposal: To establish a common understanding among European National and Regional Road Authorities to Include whiche CO<sub>2</sub> considerations in road maintenance strategies and procurement policies and ensure a minimum state of maintenance of our road networks.

#### 2. Sustainable construction and maintenance

The challenge: The main impact during the life of a road is the CO, emissions from vehicles riding on it. Hence, for a highly trafficked road, the embodied impacts of construction and maintenance are just 1 or 2 % (or even less than 1% for very high traffic volumes) of the total impact over, say, 30 years. Nevertheless, these impacts also include others, such as the exploitation of natural resources and principles of circular economy and therefore, should not be ignored.



Uses of reclaimed asphalt from existing roads after the end of service life. Source: EAPA. Asphalt in Figures 2017.

Potential benefits: The cuphal industry has been working towards reduction of production emissions for many years, by developing cleaner technologies, such as plants running on alternative and biorfuels and notably theough reduced-temperative asphalts (e.g., Warm and Cold Max Asphalt), Using such processes and materials also promotes a healther working environment to our workforce. But probably the greatest impact can be achieved by reusing neclaimed asphalt from esting reach to build and maintain new toods. The 100% re-usability and recyclability of apphalt has made it is lightly re-used neod contraction moterial in the world, and it has almostly been demonstrated possible to build entain types of reads with 100% of only reclaimed material. Available data indicates that 68% of reclaimed apphal to indextly being reused in new cuphalt for road construction and maintenance and an extra 20% is being recycled in sebaund mod layers and other Engineering applications in Europe. The industry continues to work to ensure that, when technically and economically violets, the reuse of existing solor materials should always be a first option. Unfortunately, historical misconceptions of "new" is better than "reused" and the misguided application of regulations, leg., end-of-waste criterial can still hamper their spector reverse.

Our proposal: To encourage and support National and Regional Road Authorities to stimulate demand for the use of sustainable solitions, which optimise the criteria of sustainablisty, circular economy and quality. Further, to set up negulatory plans, which encourage and facilitate the reuse of melariats coming from existing provements to build and maintain new and other estiting roads.

#### 3. Research and innovation

The challenges: Innovation and R&D should be the engine of road construction to deliver a safe and reliable road network, which meets all the environmental and sustainability targets highlighted above. However, innovation uptake and R&D investments are lower than in other sectors, such as the

automotive, even when the development of vehicles, without the reciprocal upgrading of the infrastructure, becomes highly inefficient. In the past, it has been possible to see the funding of huge research projects which addressed no real or practical needs of the highways sector (rather those of researchers) and, consequently, has led to no practical implementations. In many Member States the current regulatory framework and procurement practices for road construction and maintenance are based on inflexible specifications, and the award of contracts based on lowest initial cost only. In addition, Road Authorities can be reluctant to assume or share any risk on innovative solutions (while still demanding innovation per se), making it increasingly difficult for developments with potentially positive impacts on the sustainability of the road sector to finally reach the market.

Potential benefits: Innovative solutions that have been, or are being, developed in recent years lave the scope contribute to the maintenance and upgrade of EU road infrastructure. Such innovations will seek to deliver a more sustainable infrastructure, facilitate the adoption of new user technologies (e.g., electric, autonomous and highreapity vehicle) and open the door for a rejuveration of the Construction Social. Stimulating innovation can come hand when which will be technologies and make the social comes attractive for employment to young and multi-discribitors when the social construction of the construction of

Our proposal: To establish a common procumenent understanding across the EU, which endolers innovative, unfer than lowest initial cost, solutions in tendening processes, with reasonable shared risk. Alos, to set up loakmood &BO Programmes developed and steered collaboratively by industry and source of working processors with a factor one not needs, with reduced deplication of effort across the EU and to deliver an III be obtained in projects.

EU road infrastructure is surely one the most impotent of all public coasts; consisting of 5.5 million km with an estimated value of over € 8,000 bit loor. They enable from movement of the vast major ity of goods and people across for continent and beyond. Corbon mental, sustainable, innovative efficient and of coasts safe, construction and main tenance of these valueable assets mends to be simulated and supported to ensure that their post cost current value and future worth ow not componished.

## **RESUMÉE**

- STRONG FOCUS IN EUROPE ON REDUCING  $CO_2$ -EMISSIONS AND PRESERVING THE NATURAL ENVIRONMENT.
  - BECOMING CARBON NEUTRAL BY 2050, -55% OF CO<sub>2</sub> UNTIL 2030.
  - CIRCULAR ECONOMY AND BECOMING HIGHLY SUSTAINABLE.

- ASPHALT INDUSTRY IS VERY ACTIVE PLAYER OF THE CONSTRUCTION SECTOR AND ALREADY HAS GIVEN, IS GIVING AND WILL BE GIVING ITS VALUABLE CONTRIBUTION:
  - THE REDUCTION OF EMISSIONS DURING PRODUCTION AND PAVING, E.G. WMA
  - RE-USE OF ASPHALT AND THE USE OF RECYCLING AGENTS,
  - RESPONSIBLE USE OF BY-PRODUCTS OF OTHER INDUSTRIES IN ASPHALT PRODUCTION,
  - EPDS





www.eapa.org @eapa\_org

karcher@eapa.org @CarstenKarcher